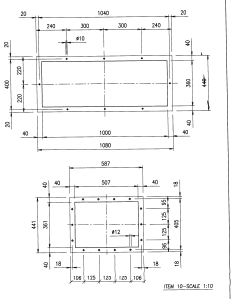
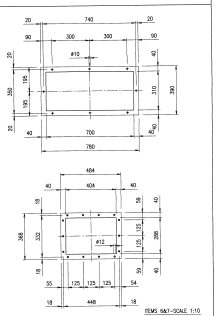
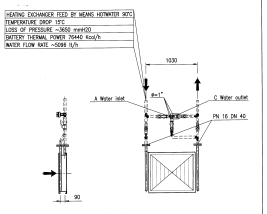


ITEM 10-SCALE 1:10



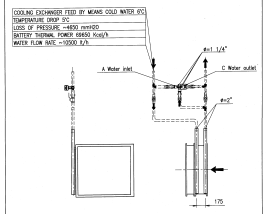
ITEMS 6&7-SCALE 1:10

ITEM 8-SCALE 1:10



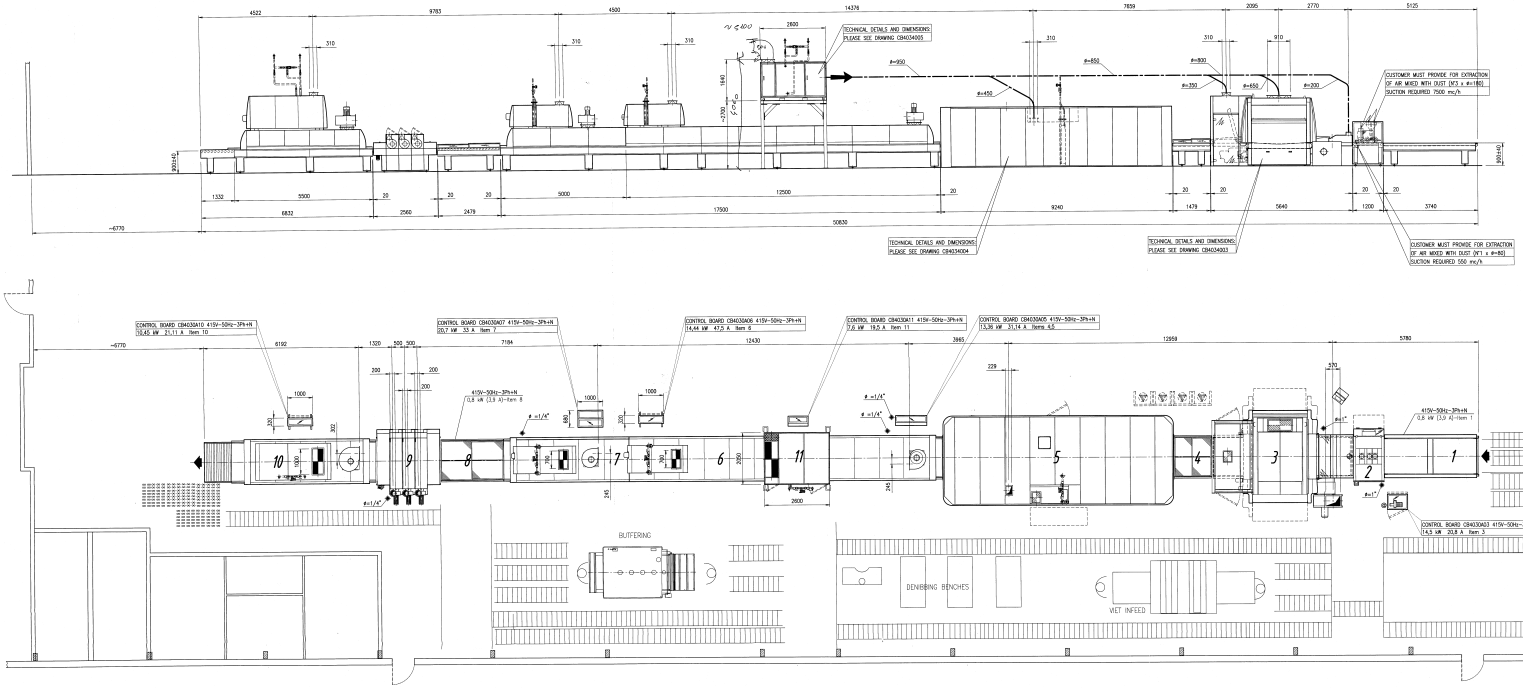
ITEMS 6 & 7: SCHEME OF ADJUSTMENT UNITS THAT ARE AT CUSTOMER'S CHARGE

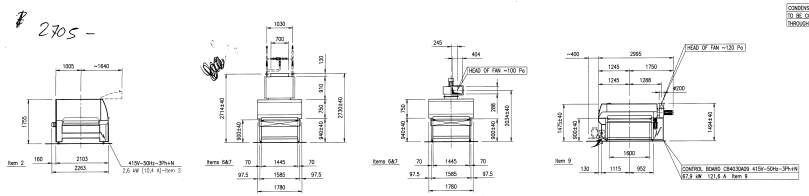
THE THREE-WAYS VALVES ARE SUPPLIED BY CEFLA



ITEM 10: SCHEME OF ADJUSTMENT UNIT THAT IS AT CUSTOMER'S CHARGE

THE THREE-WAYS VALVE IS SUPPLIED BY CEFLA





N.B. THE CUSTOMER SHALL PROVIDE ADEQUATE INSULATION FOR THE VISIBLE PARTS OF THE HEATING EXCHANGERS

TELESERVICE-INTERNET CONNECTION
The customer has to prearrange an internet connection
The connection should be activated
as soon as possible,so that it can be available by our technician during the starting of our system

COMPRESSED AIR CONNECTION POINT
SUPPLY PRESSURE TO MACHINES 6 BAR ±10%
QUALITY CLASS REQUIRED: N° 3.4.3 ISO 8573.1 REGULATION

AIR INLET FROM THE OUTSIDE T min. -5°C

AIR FEEDING BY PRESSURIZATION UNIT ITEM 11

AIR EXHAUST OPENING TO THE OUTSIDE

ITEM	DESCRIPTION	ELECTRIC POWER (kw)	THERMAL POWER (kcal/h)	COMPRESSED AIR CONSUMP. (N.L)	AIR MIXED WITH SOLVENTS EJECTED OUTSIDE (m³/h)	AIR MIXED WITH DUST EJECTED OUTSIDE (m³/h)	AIR MIXED WITH DUST TO BE CONVEYED RECIRCUL. (m³/h)
1	LOADING BELT CONVEYOR	0,80	0	0	0	0	0
2	BRUSHING MACHINE	2,60	0	~1686	0	8050	8050
3	SPRAYING MACHINE	14,30	0	~50	12000	0	0
4	BELT CONVEYOR	0,80	0	0	0	0	0
5	MULTI TRAY VERTICAL OVEN	12,61	141120	0	4000	0	0
6	FLASH-OFF OVEN	14,44	76440	~10	4000	0	0
7	UV CEILING OVEN	20,70	76440	~10	4000	0	0
8	ROLLER CONVEYOR	0,80	0	0	0	0	0
9	UV-R OVEN	67,90	0	~12	8000	0	8000
10	COOLING OVEN	10,45	69850	~10	9000	0	Min. 0 Max. 5000
11	PRESSURIZATION UNIT	7,60	174500	~10	0	0	0
TOTAL POWER OF ELECTRIC BINC BOARDS: 153,15 kW							
TOTAL CURRENT OF ELECTRIC BOARDS: 312,85 A							

415V-50Hz-3Ph+N

[redacted]

SPRAYING FINISHING LINE, RH

[redacted]

cefla finishing group

Cefla Finishing

SCALE 1:50 DATE 17/04/2014